



Plant Tour 1

Nissan Motors Co., Ltd.

The second car manufacturer in Japan

Yokohama Plant is the site where Nissan Motors Co.,Ltd. was founded in 1933.

The plant began operations in 1935 as the first integrated automobile mass-production facility in Japan and now it is Nissan's main components plant for the manufacture of engines, motors and suspensions.

A comprehensive quality assurance system has been put in place to supply products of even higher quality.

This system has also an engine test-bed (MTB) and a department for durability test.

SITE VISIT GOALS:

- ✓ **Comparing TPS and Nissan Production System**
- ✓ **Seeing first hand an example of excellence in Automotive production in a broad productive mix**



HIGHLIGHTS

Land area	Approx. 537.000 m2
Employees	3,400
Production volume	Approx. 534,000 units/year
Products	Engines, Engine parts, Motor assembly for EV and HEV, Suspension parts, Forgings, Aluminium castings, Welded parts, Stampings and Catalytic converter parts.

Day 1
April 8th

Day 2
April 9th

Day 3
April 10th

Day 4
April 11th

Day 5
April 12th