



Plant Tour 2

Day 1
April 23th

Nissan Motors Co., Ltd.
(The second car manufacturer in Japan)

Day 2
April 24th

The **Oppama Plant** is one of Nissan's major vehicle manufacturing plants in Japan.

Day 3
April 25th

As leader in automated manufacturing, in 2010 it started producing "Nissan LEAF", **the first electric vehicle manufactured on the same manufacturing lines of all other vehicles.**

Day 4
April 26th

The Global Training Center was opened at Oppama in 2006 to train human resources for Nissan's worldwide production plants and the Oppama Proving Ground conducts test drives and other technical assessment activities on products.

Day 5
April 27th

Oppama Wharf is a major delivery center capable of delivering more than 80,000 vehicles per month, both from Oppama and other Nissan plants.

TOUR GOALS:

- ✓ **Comparing TPS and Nissan Production System**
- ✓ **Seeing first-hand an excellent example of Automotive manufacturing within a wide production mix**



Plant HIGHLIGHTS	
Area	Approx. 1.707.000 m2
Website	https://www.nissan-global.com/EN/index.html
Activities	Approx. 430,000 units/year produced
No. employees	2,700
Production capacity	Approx. 430,000 units/year
Models produced	Nissan LEAF, Juke, Cube, Note, Tiida, Tiida Latio, Bluebird Sylphy